

STANDARD MATERIALS AND CONSTRUCTION

FRAME: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.

BLADE: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.
Blades are approximately 4½" on centers.

LOUVER FACE: Full width sill with drain head and non-drain blades contained within drain jambs.

SHAFT: .50" dia aluminum "Pin-Lock" rod.

BEARINGS: "Double Sealed" bearing, with inner bearing riding inside a polycarbonate outer bearing, designed so that Celcon bearing material will not cause metal to metal friction.

LINKAGE: Extruded aluminum, concealed in the channel out of the airstream. Pivots, which rotate in Celcon bearings, are .50" dia. plated and machined steel. The pivot is locked to the 5/16" dia. aluminum linkage rod by a ¼ - 20 set screw with epoxy locking patch.

SEALS: Extruded silicone rubber seals at blade edge. Polyurethane at jambs.

SCREEN: (When indicated, in a removable frame)

½" flattened aluminum, .051" thk.,

-or- ½" sq. mesh intermediate double crimped aluminum wire, .063" dia.,

-or- 19/16 aluminum mesh insect screen, .011" dia.

ACTUATOR: 120 VAC, spring return normally closed.
133 in-lbs. torque.

FINISH: Mill.

OPTIONS

Finishes - Enamels, Epoxies, etc.

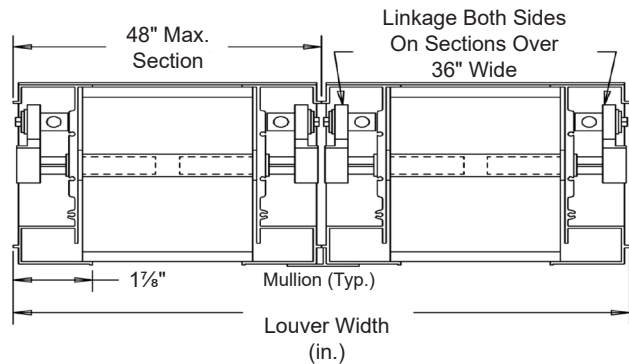
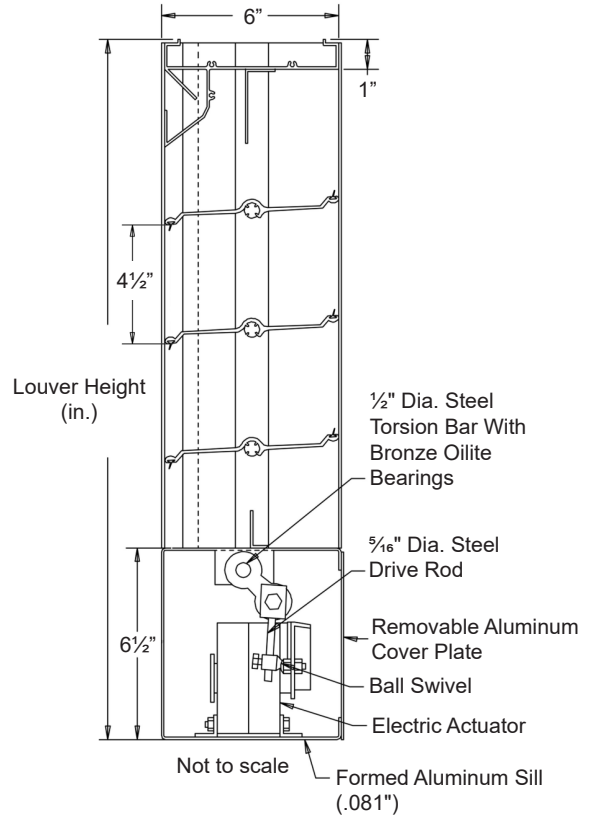
Other screens also available.

NOTES

1. Nominal deductions will be made to the opening size given.
2. Approximate shipping weight is 5.0 lbs./sq.ft.

LOUVER SIZES

Min Panel	Max Single Panel
12"W x 19"H	48"W x 96"H



Item #	Qty	Width	Height	Width	Height	Mullion	Type	Location	Screens	Union Made
		Opening Size		Louver Size						
Arch. / Eng. :						EDR:		ECN:		Job:
Contractor:										
Project:						Date:		DWN:		DWG:

